

THE BEST 3D PROPERTIES OF COMPOSITE LAMINATES

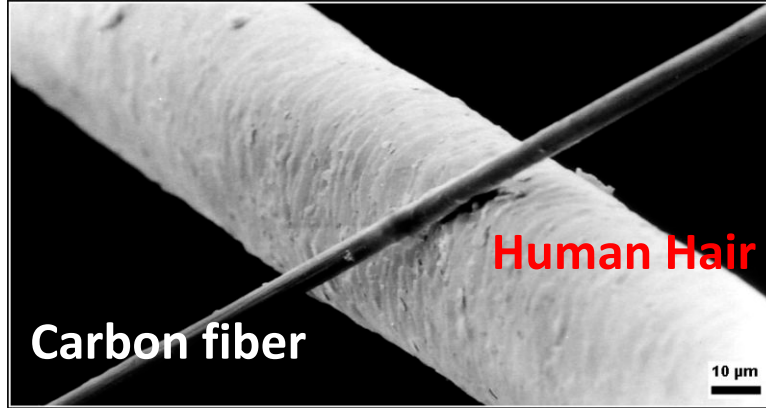
*Orzuri Rique, Johnathan Goodsell,
Wenbin Yu, & R. Byron Pipes*



Multiscale
StructuralMechanics

**COMPOSITES
DESIGN &
MANUFACTURING
HUB**

The Challenge: Multiple Scales



1 mm³ material block
~ **20 Million** DOFs



Top-Down Multiscale Modeling

Structural Analysis

10^1 m

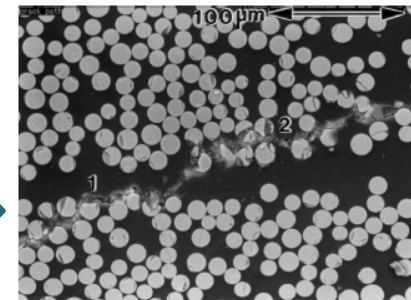
Microstructure

10^{-6} m

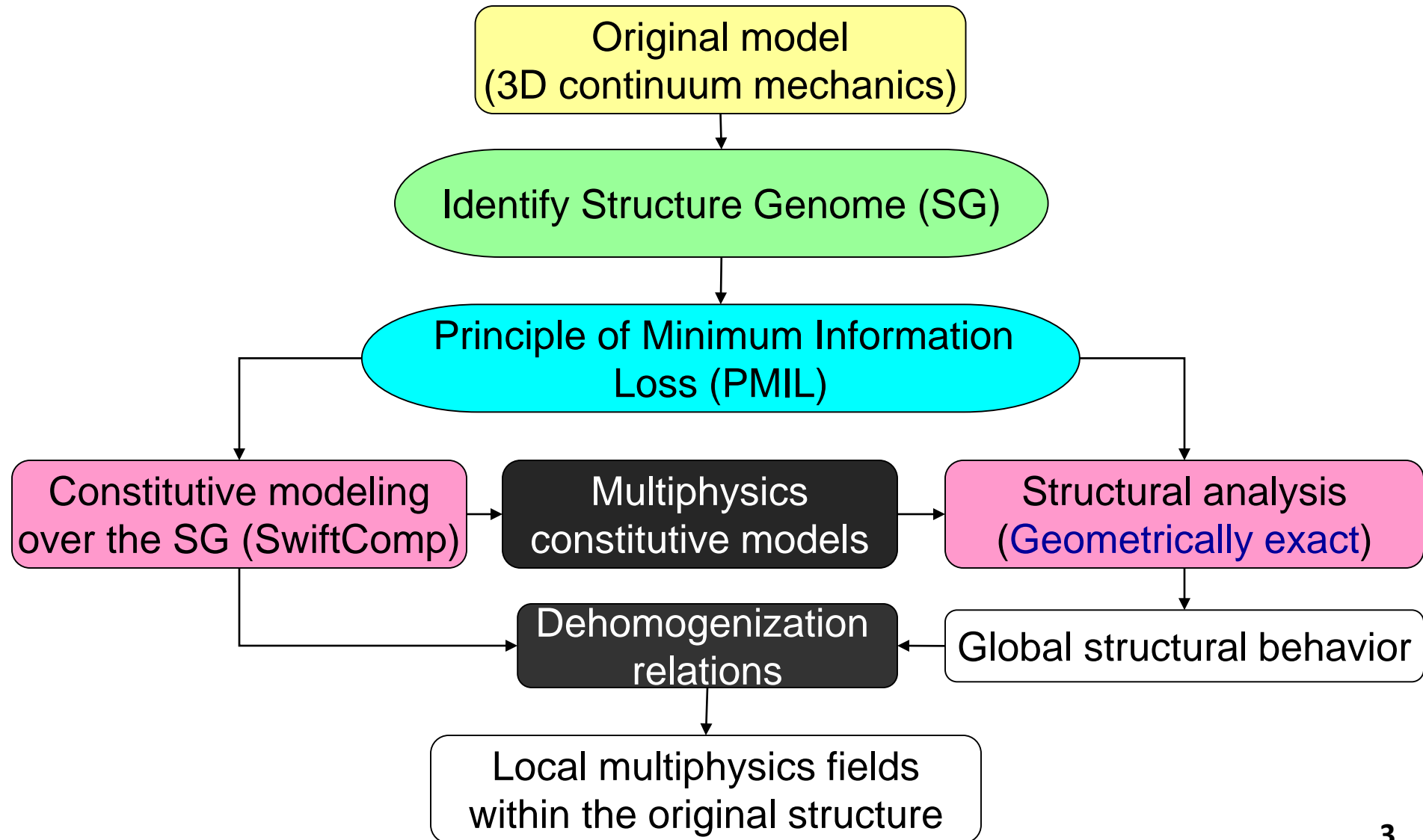


Mechanics of
Structure Genome

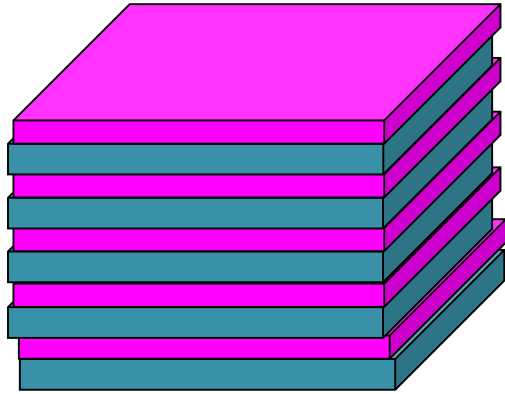
Minimize Information Loss



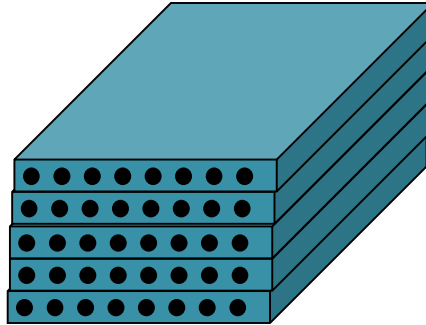
Mechanics of Structure Genome



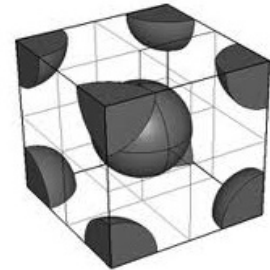
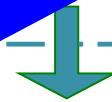
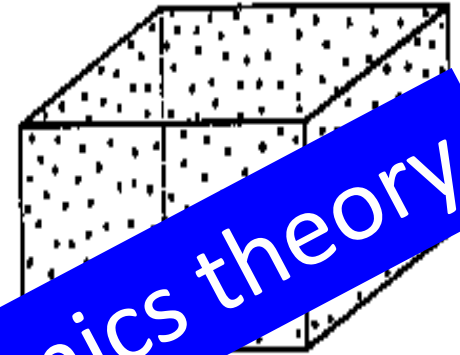
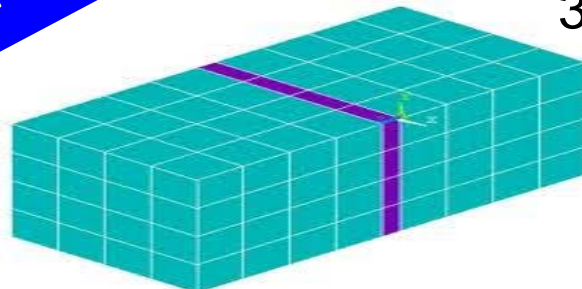
SG for 3D Structures



a) 1D SG



b) 2D SG

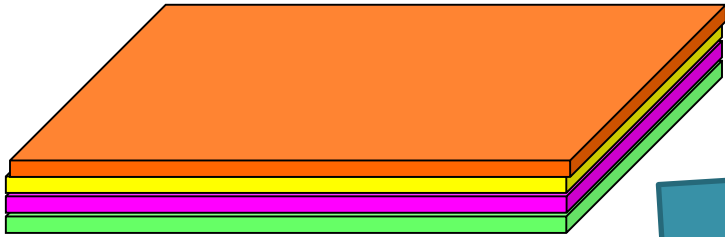


c) 3D SG

3D macroscopic structural analysis

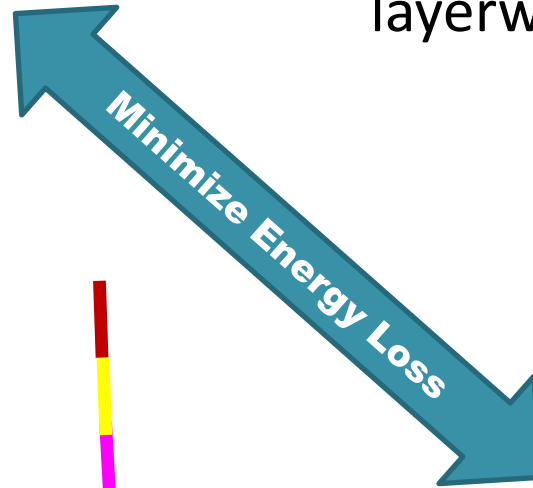
A general-purpose micromechanics theory

3D Properties of Composite Laminates



$$u_i, \varepsilon_{ij}, \sigma_{ij}, U$$

Original model: 3D
continuum mechanics with
layerwise heterogeneity



Macroscopic model: 3D
continuum mechanics
with homogenous solid



$$\bar{u}_i, \bar{\varepsilon}_{ij}, \bar{\sigma}_{ij}, \bar{U}$$

3D Properties of Composite Laminates (cont.)

- Express kinematics of the original model in terms of that of the macroscopic model and unknown fluctuating functions

$$u_i = \bar{u}_i + w_i$$

$$\varepsilon_{ij} = \bar{\varepsilon}_{ij} + \frac{1}{2}(w_{i,j} + w_{j,i})$$

- Define kinematics of the macroscopic model in terms of the original model

3D Properties of Composite Laminates (cont.)

- Express the energy of the original model

$$U = U(\varepsilon_{ij}) = U(\bar{\varepsilon}_{ij}, w_{i,j})$$

- Minimize the energy to solve fluctuating functions

$$\min_{w_i} U(\bar{\varepsilon}_{ij}, w_{i,j}) = \bar{U}(\bar{\varepsilon}_{ij})$$

- **Result: in-plane strains are constant and transverse stresses are constant**

MSG-Based Hybrid Rule of Mixtures for Composite Laminates

$$\begin{Bmatrix} \sigma_e \\ \sigma_t \end{Bmatrix} = \begin{bmatrix} C_e & C_{et} \\ C_{et}^T & C_t \end{bmatrix} \begin{Bmatrix} \varepsilon_e - \alpha_e \Delta T \\ \varepsilon_t - \alpha_t \Delta T \end{Bmatrix}$$

$$\begin{Bmatrix} \sigma_e \\ \varepsilon_t - \alpha_t \Delta T \end{Bmatrix} = \begin{bmatrix} Q & C_{et} C_t^{-1} \\ -C_t^{-1} C_{et}^T & C_t^{-1} \end{bmatrix} \begin{Bmatrix} \varepsilon_e - \alpha_e \Delta T \\ \sigma_t \end{Bmatrix}$$

$$\begin{aligned} \bar{\sigma}_e = \langle \sigma_e \rangle &= \langle Q \rangle \bar{\varepsilon}_e - \langle Q \alpha_e \rangle \Delta T + \langle C_{et} C_t^{-1} \rangle \bar{\sigma}_t \\ &= Q^* (\bar{\varepsilon}_e - \alpha_e^* \Delta T) + C_{et}^* (C_t^*)^{-1} \bar{\sigma}_t \end{aligned}$$

$$\langle \varepsilon_t - \alpha_t \Delta T \rangle = \langle -C_t^{-1} C_{et}^T \rangle \bar{\varepsilon}_e + \langle C_t^{-1} C_{et}^T \alpha_e \rangle \Delta T + \langle C_t^{-1} \rangle \bar{\sigma}_t$$

$$\begin{Bmatrix} \bar{\sigma}_e \\ \bar{\sigma}_t \end{Bmatrix} = \begin{bmatrix} C_e^* & C_{et}^* \\ C_{et}^{*T} & C_t^* \end{bmatrix} \begin{Bmatrix} \bar{\varepsilon}_e - \alpha_e^* \Delta T \\ \bar{\varepsilon}_t - \alpha_t^* \Delta T \end{Bmatrix}$$

MSG-Based Hybrid Rule of Mixtures for Composite Laminates

$$C_t^* = \langle C_t^{-1} \rangle^{-1}$$

$$C_{et}^* = \langle C_{et} C_t^{-1} \rangle C_t^*$$

$$C_e^* = Q^* + C_{et}^* C_t^{*-1} C_{et}^{*T}$$

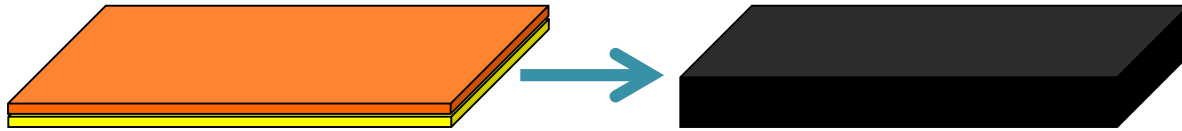
$$\alpha_e^* = (Q^*)^{-1} \langle Q \alpha_e \rangle$$

$$\alpha_t^* = \langle \alpha_t + C_t^{-1} C_{et}^T \alpha_e \rangle - C_t^{*-1} C_{et}^{*T} \alpha_e^*$$

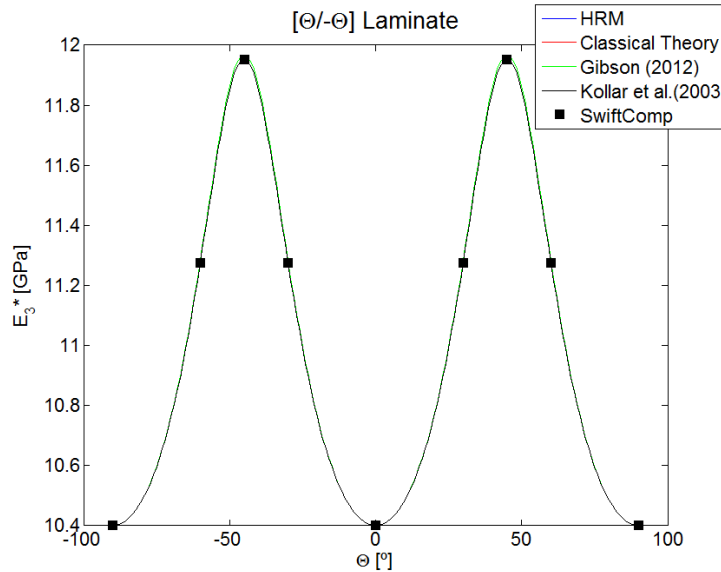
Best complete set of effective thermoelastic properties of composite laminates

Comparison with Other Theories

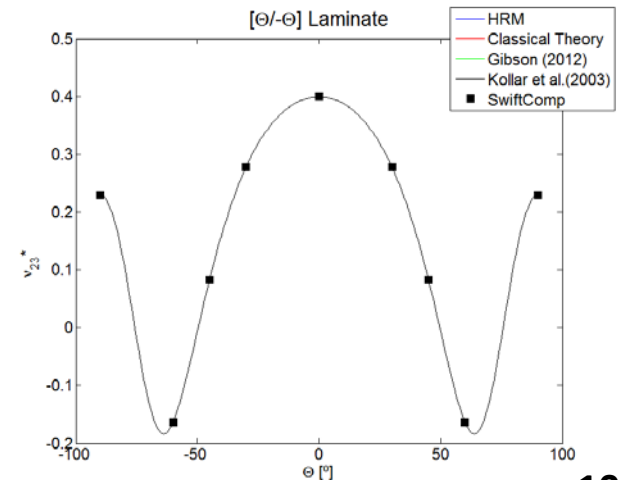
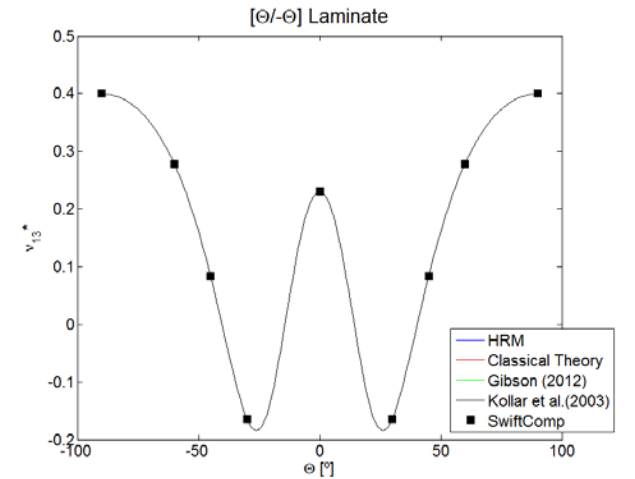
[θ /- θ] Laminate



Homogenized transverse Young's modulus E_3^*



Homogenized transverse Poisson's ratios, ν_{13}^* & ν_{23}^*



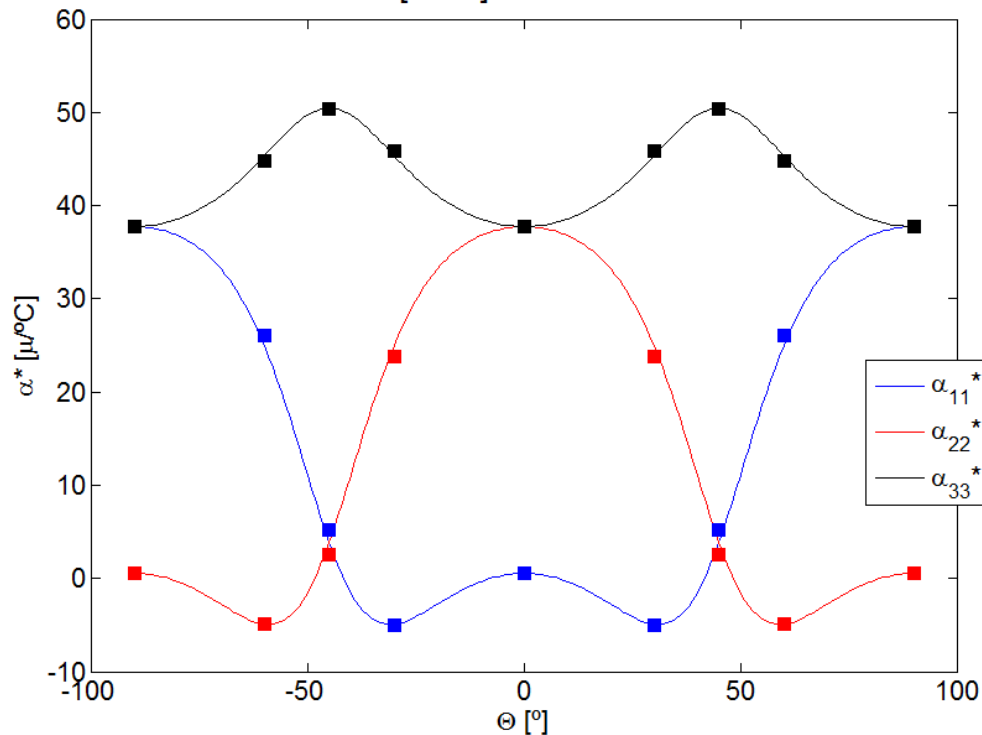
- Hashin Z., Rosen B.W. and Pipes R.B. (1979). *Nonlinear Effects on Composite Laminate Thermal Expansion*, Blue Bell, PA: NASA Contractor Report 3038.
- Gibson A.G. (2012). Through-thickness elastic constants of composite laminates. *Journal of Composite Materials*, 47(28), pp. 3487-3499.
- Kollar L.P. and Springer G.S. (2003). *Mechanics of Composite Structures*, 1st edn. New York, NY: Cambridge University Press

Comparison with Other Theories

Homogenized Coefficients of Thermal Expansion,

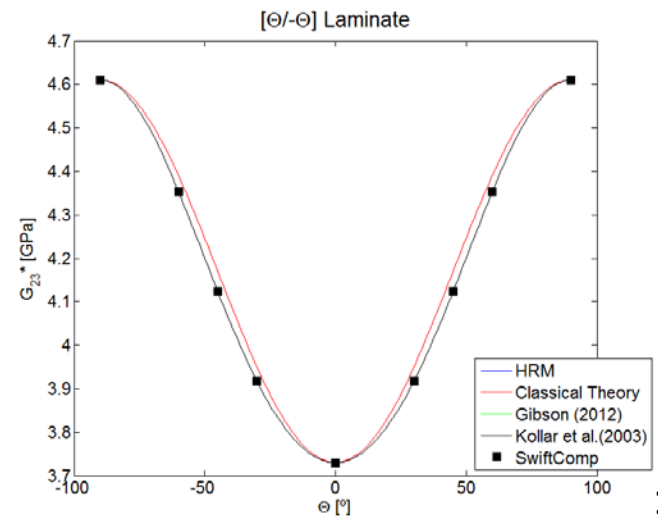
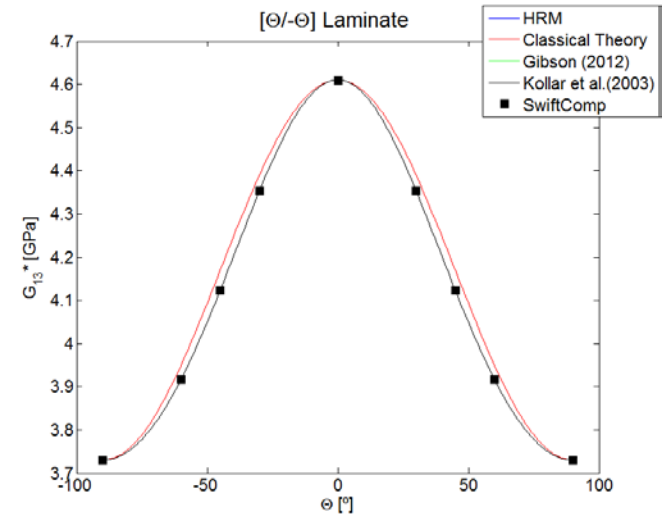
$$\alpha_1^*, \alpha_2^* \text{ \& \ } \alpha_3^*$$

[Θ /- Θ] Laminate



Homogenized transverse shear modulus

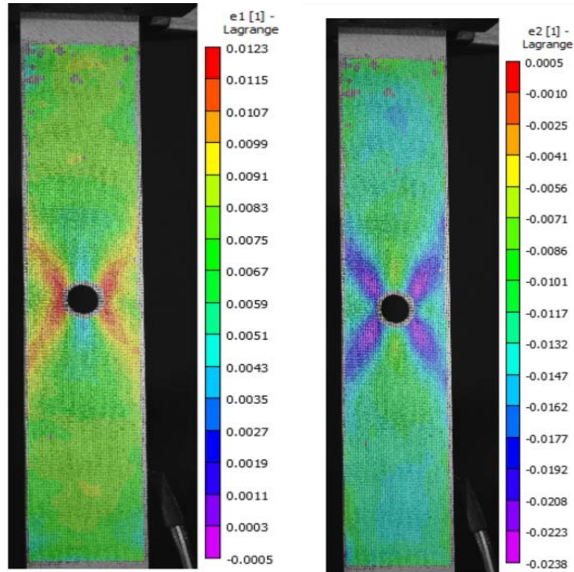
$$G_{13}^* \text{ \& \ } G_{23}^*$$



- Hashin Z., Rosen B.W. and Pipes R.B. (1979). *Nonlinear Effects on Composite Laminate Thermal Expansion*, Blue Bell, PA: NASA Contractor Report 3038.
- Gibson A.G. (2012). Through-thickness elastic constants of composite laminates. *Journal of Composite Materials*, 47(28), pp. 3487-3499.
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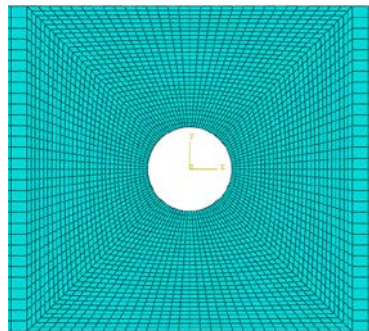
Open Hole - Case Definition

Digital Image Correlation (DIC) - Strains at Failure

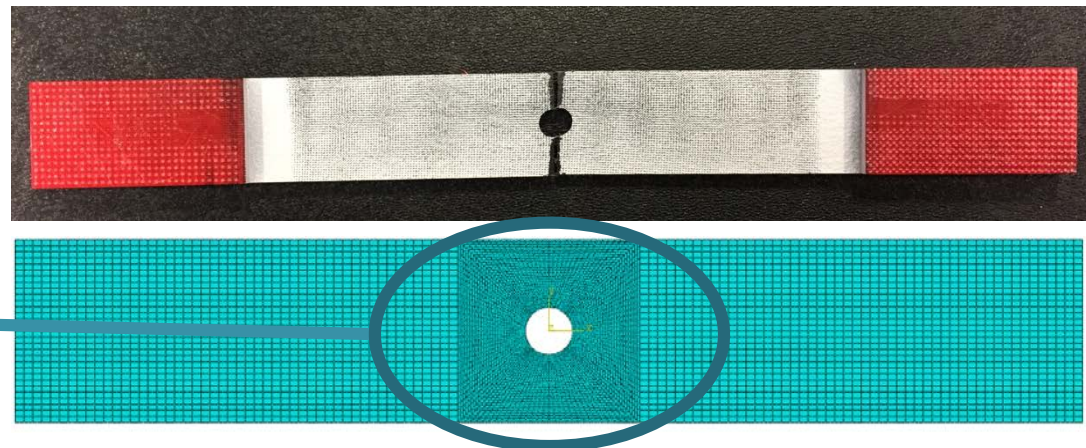


ϵ_{11}

ϵ_{22}

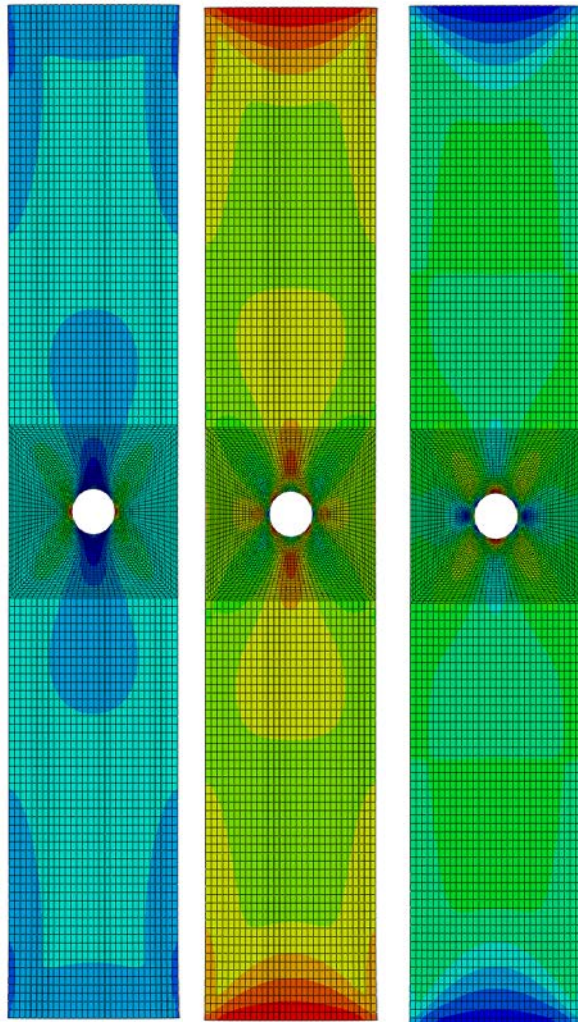


Actual $[\pm 25]_{25}$ laminate		Homogenized Laminate -HRM	
Lamina Engineering Constants	Values	Laminate Engineering Constants	Values
E_1 [GPa]	140.00	E_1 [GPa]	65.68
$E_2 = E_3$ [GPa]	8.40	E_2 [GPa]	8.968
$\nu_{12} = \nu_{13}$	0.28	E_3 [GPa]	9.504
ν_{23}	0.55	G_{12} [GPa]	22.99
$G_{12} = G_{13}$ [GPa]	4.37	G_{13} [GPa]	3.939
G_{23} [GPa]	2.71	G_{23} [GPa]	2.907
		ν_{12}	1.561
		ν_{13}	-0.3785
		ν_{23}	0.4381



Open Hole - Results

Hybrid Rule of Mixtures

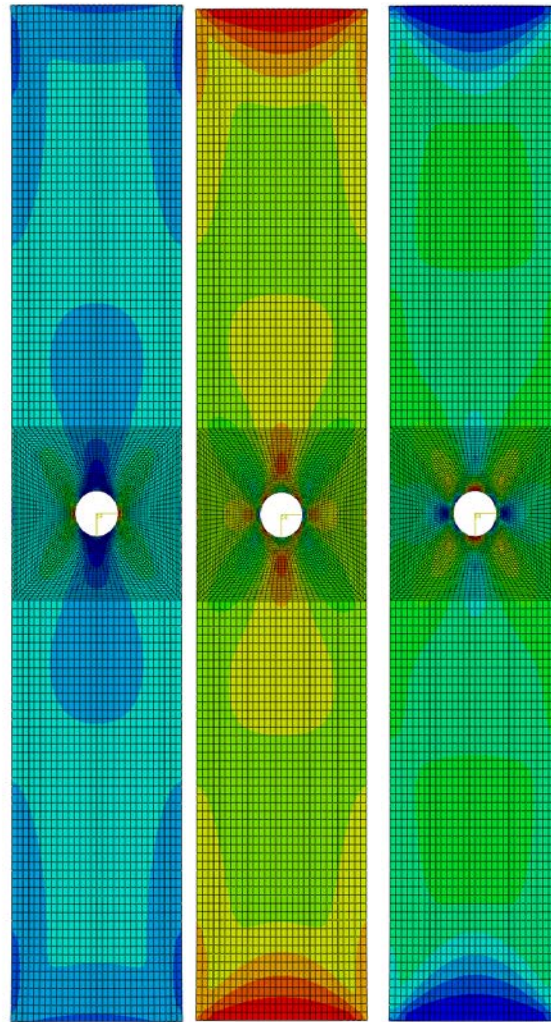


ϵ_{11}

ϵ_{22}

ϵ_{33}

Composite Section - Abaqus

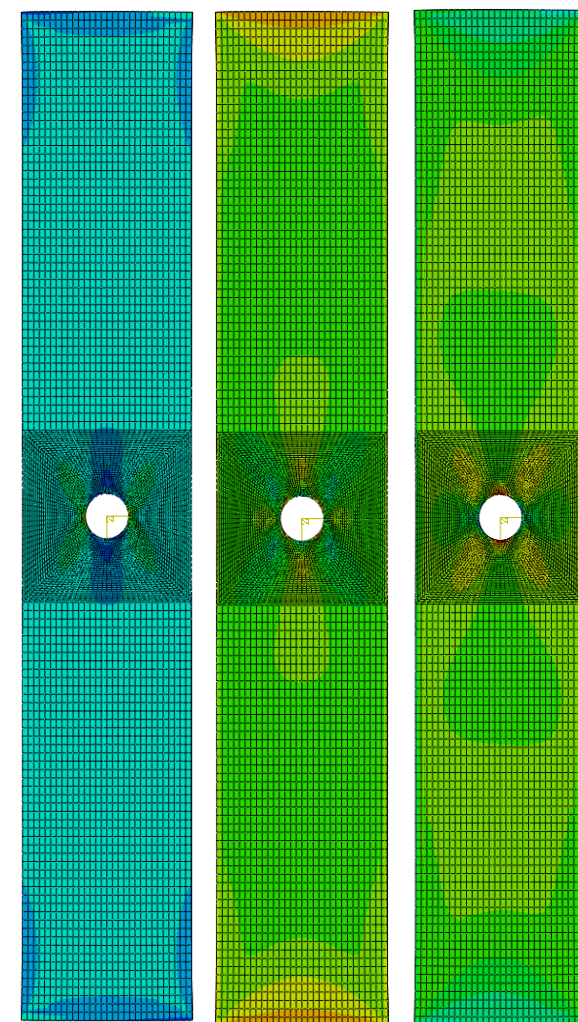


ϵ_{11}

ϵ_{22}

ϵ_{33}

DNS - Abaqus

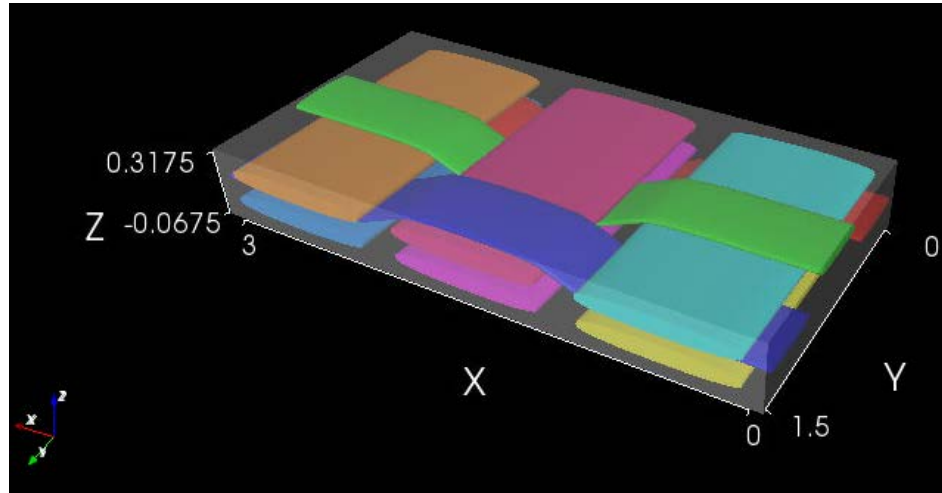


ϵ_{11}

ϵ_{22}

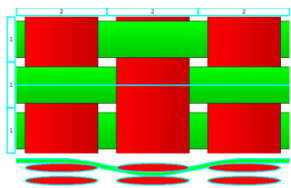
ϵ_{33}

Woven Composite Laminate

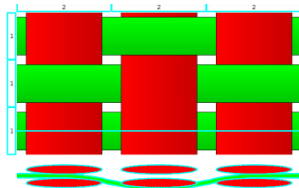


Yarn Properties		Matrix Properties	
Engineering Constants	Values	Engineering Constants	Values
E_1 [GPa]	200	E_m [GPa]	3
$E_2 = E_3$ [GPa]	10	ν_m	0.20
$G_{12} = G_{13} = G_{23}$ [GPa]	5		
ν_{12}	0.30		
$\nu_{13} = \nu_{23}$	0.40		

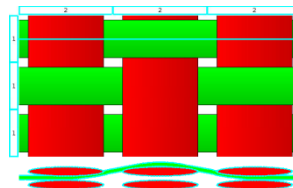
TexGen4SC - cdmHUB



Upper



Middle



Lower

Theory	Gibson	Kollar	Classical	HRM
Isotropic	✓	✓	✓	✓
Trans. Iso.	✓	✓	✓	✓
Orthotropic	✓	✓	✓	✓
Monoclinic		✓	✓	✓
Anisotropic			✓	✓

$$C = \begin{pmatrix} 1.18227 \times 10^{10} & 1.5145 \times 10^9 & 1.4095 \times 10^9 & -450827. & 252456. & -193012. \\ 1.5145 \times 10^9 & 5.68331 \times 10^{10} & 1.65404 \times 10^9 & 310152. & -39561.2 & 21653.5 \\ 1.4095 \times 10^9 & 1.65404 \times 10^9 & 4.78868 \times 10^9 & -155005. & -34434.8 & 7194.56 \\ -450827. & 310152. & -155005. & 1.87857 \times 10^9 & -7989.69 & 12382.4 \\ 252456. & -39561.2 & -34434.8 & -7989.69 & 1.81113 \times 10^9 & 441376. \\ -193012. & 21653.5 & 7194.56 & 12382.4 & 441376. & 2.13641 \times 10^9 \end{pmatrix}$$

Fully Populated
Effective
Stiffness Matrix

Woven Composite Laminate – [0/90]_s Laminate

Lamina Engineering Constants – Approximated as Orthotropic	
Lamina Engineering Constants	Values
E_1 [GPa]	11.3890
E_2 [GPa]	56.1692
E_3 [GPa]	4.5823
G_{12} [GPa]	2.1364
G_{13} [GPa]	1.8111
G_{23} [GPa]	1.8786
ν_{12}	0.0183
ν_{13}	0.2880
ν_{23}	0.3189

Laminate Engineering Constants – Approximated as Orthotropic				
Laminate Engineering Constants	Gibson (2012)	Kollar et al (2003)	Classical Theory	HRM
E_1 [GPa]	33.8069*	33.8000	33.8069	33.8036
E_2 [GPa]	33.8069*	33.800	33.8069	33.8036
E_3 [GPa]	4.6575	4.6800	4.6578	4.6578
G_{12} [GPa]	2.1361*	2.1361	2.1361	2.1364
G_{13} [GPa]	1.8789	1.8440	1.8449	1.8442
G_{23} [GPa]	1.8111	1.8440	1.8449	1.8442
ν_{12}	0.0303*	0.0304	0.0303	0.0304
ν_{13}	0.3365	0.3102	0.3102	0.3102
ν_{23}	0.2838	0.3102	0.3102	0.3102

*Values predicted using Classical Theory

Woven Composite Laminate – [0/90]_s Laminate

Classical Theory (Full Anisotropy) – Effective Stiffness Matrix for [0/90]_s

$$\begin{pmatrix} 3.43248 \times 10^{10} & 1.51763 \times 10^9 & 1.53177 \times 10^9 & -242\,929. & -26\,097.4 & -107\,156. \\ 1.51763 \times 10^9 & 3.43248 \times 10^{10} & 1.53177 \times 10^9 & 282\,271. & 203\,541. & 107\,174. \\ 1.53177 \times 10^9 & 1.53177 \times 10^9 & 4.78868 \times 10^9 & -93\,618.3 & 58\,553.5 & 18.4268 \\ -242\,929. & 282\,271. & -93\,618.3 & 1.84423 \times 10^9 & -1.14472 & -218\,643. \\ -26\,097.4 & 203\,541. & 58\,553.5 & -1.14472 & 1.84423 \times 10^9 & 230\,801. \\ -107\,156. & 107\,174. & 18.4268 & -218\,643. & 230\,801. & 2.13641 \times 10^9 \end{pmatrix}$$

HRM (Full Anisotropy) – Effective Stiffness Matrix for [0/90]_s

$$\begin{pmatrix} 3.43248 \times 10^{10} & 1.51763 \times 10^9 & 1.53177 \times 10^9 & -242\,929. & -26\,097.4 & -107\,156. \\ 1.51763 \times 10^9 & 3.43248 \times 10^{10} & 1.53177 \times 10^9 & 282\,271. & 203\,541. & 107\,174. \\ 1.53177 \times 10^9 & 1.53177 \times 10^9 & 4.78868 \times 10^9 & -93\,618.3 & 58\,553.5 & 18.4268 \\ -242\,929. & 282\,271. & -93\,618.3 & 1.84423 \times 10^9 & -1.14472 & -218\,643. \\ -26\,097.4 & 203\,541. & 58\,553.5 & -1.14472 & 1.84423 \times 10^9 & 230\,801. \\ -107\,156. & 107\,174. & 18.4268 & -218\,643. & 230\,801. & 2.13641 \times 10^9 \end{pmatrix}$$

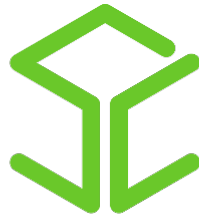
Kollar (Monoclinic) – Effective Stiffness Matrix for [0/90]_s

$$\begin{pmatrix} 3.43248 \times 10^{10} & 1.51763 \times 10^9 & 1.53177 \times 10^9 & 0 & 0 & -107\,156. \\ 1.51763 \times 10^9 & 3.43248 \times 10^{10} & 1.53177 \times 10^9 & 0 & 0 & 107\,174. \\ 1.53177 \times 10^9 & 1.53177 \times 10^9 & 4.78868 \times 10^9 & 0 & 0 & 18.4268 \\ 0 & 0 & 0 & 1.84423 \times 10^9 & -1.14472 & 0 \\ 0 & 0 & 0 & -1.14472 & 1.84423 \times 10^9 & 0 \\ -107\,156. & 107\,174. & 18.4268 & 0 & 0 & 2.13641 \times 10^9 \end{pmatrix}$$

Conclusion

- MSG is applied to homogenize composite laminates.
- A simple hybrid rule of mixture is developed.
- Provides complete set of thermoelastic properties for laminates with general layup and general anisotropic materials.
- MSG-based hybrid rule of mixtures have a good agreement with existing approaches for orthotropic materials.

Right Results Right Away



SwiftComp™
A Purdue Technology

Principle of Minimum Information Loss

- **Virtual testing of materials**
 - Mechanical properties
 - Multifunctional properties
- **Multiscale modeling of structures**
 - Composite laminates
 - Build-up structures: stiffened, sandwiched, corrugated

